



Returning a Precise Flight **Portable Oxygen** System for 5 year ICA/DOT Overhaul

**Portable Oxygen Service costs \$159.00 and includes the following:**

- \*Hydrostatic Testing of Bottle (22 Cu. Ft, 15 Cu Ft, or 6.3 Cu Ft cylinder.)
- \*Portable Regulator Overhaul (OMNIport, 4 port 300-M or 2 port 300-M)



### SERVICE DETAILS:

Complete tear down of the Regulator Assembly. All O-Rings, seals, and hardware will be replaced. All assembly parts will be cleaned and inspected for damage and functionality (the cost for any damaged or non-functional parts will be quoted before service begins). The system will be reassembled and tested for full functionality.

### BOTTLE EXCHANGE PROGRAM

Precise Flight has developed an exchange program to reduce the downtime for aircraft due to maintenance requirements for oxygen systems.

- Portable Oxygen Systems contain a bottle that must be hydrostatically tested every 5 yrs.
- To maintain the fastest overhaul lead times, your bottle will be exchanged for another certified hydrostatically tested bottle from our exchange pool. This ensures that the overhaul process is relatively quick, on average 4-6 business days.
- If you wish to keep your original bottle, please specify when requesting your RMA. Please note that the turn time for a hydrostatic test on your original bottle can take up to 12-16 business days.

#### Exchange Program Qualifications:

Bottle must be in good shape with minimal scratches to participate in the exchange program. You will have the option to either purchase a new bottle or have your bottle hydrostatically tested with the longer lead time of 12-16 business days.

#### Other Services Available for the Portable Oxygen System:

**Flowmeter Overhaul Service:** \$59.00 per flowmeter. Includes: Replacement of tubing, O-Rings and functional testing.

**X3 Demand Conserver Overhaul Service:** \$339.00 per conserver. Includes: Inspection, cleaning, replacement of all tubing, O-Rings, flow test and calibration and replacement dual lumen face mask and X3 face mask.

**Microphone Mask for A5 and X3 Overhaul Service:** \$175.00 per mask. Includes: Inspection, cleaning, replacement of tubing, filters, mask-bag/adapter (A5 masks only) and testing for full functionality.

*Standard face masks and cannulas cannot be overhauled and must be replaced.*

*Standard face mask: \$13.00 each.  
Oxymizer Cannula: \$39.00 each.*

*PFOC Face Mask: \$51.00  
PFOC Dual Lumen Cannula: \$12.00*

*Note: Cannulas and masks should be replaced every 200 hours as materials can deteriorate over time and exposure.*