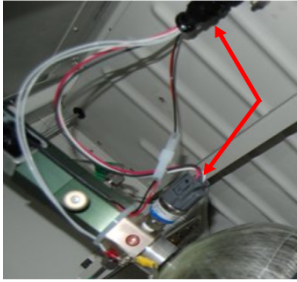




# Returning a Precise Flight Fixed Oxygen System for 5 year ICA/DOT Overhaul

ITEMS REQUIRED FOR OVERHAUL: Bottle and regulator assembly with wire harness.



**WIRE HARNESS MUST BE INCLUDED FOR TESTING AND RECERTIFICATION. YOU CAN FIND THE HARNESS ATTACHED TO REGULATOR FROM THE TRANSDUCER.**

## Service Pricing and Lead Time

- ❖ Service cost with hydrostatic bottle testing or exchange bottle: \$1,495.00 with a 10-17 business day lead time (please refer to Bottle Exchange Program details below.)
- ❖ Service cost with new bottle: \$3,200.00 with a 7-10 business day lead time.

*\*This service does not include Kodiak oxygen systems.\**

## 5 year ICA/DOT Overhaul Service Includes:

- Complete tear down of the regulator assembly. All O-Rings, seals, and hardware will be replaced. All assembly parts will be cleaned and inspected for damage and functionality (the cost for any damaged or non-functional parts will be quoted before service begins). The system will be reassembled and tested for full functionality.
- Bottle hydrostatic testing, exchanged bottle **or** new bottle.
- Up to 4 A5 flowmeter overhauls. Service includes the replacement of tubing, O-Rings and functional testing.
- Four replacement standard, clear masks and four replacement oxymizer cannulas.
- A completed 8130-3 form to show overhaul of the oxygen system for use.

*\*Service Includes A5 Flowmeter Overhauls only. We no longer support the A4 and A3 Flowmeters.\**

Obsolete  
No longer serviceable  
A4 Flowmeter A3 Flowmeter



## BOTTLE EXCHANGE PROGRAM

Fixed oxygen systems contain a bottle with a 15 year shelf life. It takes an average of 10-17 business days to certify and hydrostatically test each bottle.

Precise Flight has developed an exchange program to reduce the downtime for aircraft due to maintenance requirements for oxygen systems.

- To maintain quick overhaul lead times, your bottle will be exchanged for another certified hydrostatically tested bottle from our exchange pool. This ensures that the overhaul process is relatively quick, on average 7-10 business days.
- If you wish to keep your original bottle, please specify when requesting your RMA. Please note that the turn time for a hydrostatic test on your original bottle will take up to 10-17 business days.

**Exchange Program Qualifications:** A bottle is eligible to participate in the exchange program up to 10 years of its shelf life. After 10 years of age, your original bottle will no longer be eligible for the exchange program. You will have the option to either purchase a new bottle or have your bottle hydrostatically tested with the longer lead time of 10-17 business days.

**\*\*\*Note: Bottle Exchange Program does not include 115 cu. ft. and 50 cu. ft. bottles and bottles that have burnt rubber or significant scratches on them.**